This is an Appendix of the medium-term management plan (revised) disclosed on November 9, 2023. It describes the initiatives of Wacoal and its major overseas subsidiaries.

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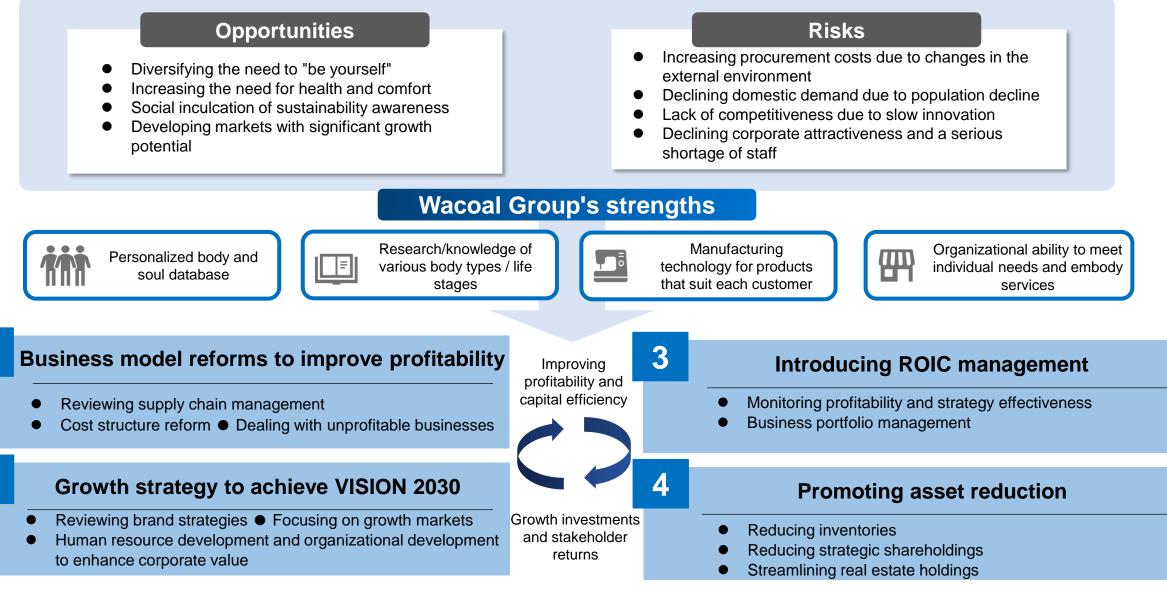
WACOAL HOLDINGS CORP.

Revised Medium-Term Management Plan FY2024 to FY2026

Appendix

November 20, 2023 Wacoal Holdings Corp.

Targets of the Revised Medium-Term Management Plan



Wacoal Corp.'s Initiatives



Our Goals for VISION2030

- Reviews (Wacoal in the past)
 - The ability to execute on the proposed plan is poor, and the improvement process based on reflection of failure is not working
 - ✓ As customer needs change, conventional advertising, product planning, production systems, and business management functions are unable to respond to market changes, causing a decrease in profitability and excessive inventories
 - In particular, the lead time (LT) from product planning, development, production, and delivery takes more than one year, and improvement is urgently needed
- Wacoal's future value

Empowering you to be yourself*

Wacoal aims to grow and contribute to society by supporting "your own beauty, comfort, and health" of each customer tailored to diversifying customer needs

Medium-term management plan (revised)

After implementing cost structure reforms, we will grow again by strengthening brand power, customer loyalty, and human resources, and building a supply chain management that can respond quickly to customer needs. We will implement ROIC management to strengthen our business management functions and strengthen the PDCA process for each business

Products and services that empower customers to be themselves



Empowerment: Unleashing, supporting, and empowering people to achieve their full potential

The Future Wacoal

In order to grow and contribute to society by providing products and services that meet diversifying customer needs, we will implement thorough corporate transformation through the medium-term management plan (revised)

	The Past Wacoal		The Future Wacoal
Provided value	 ✓ Providing value based on the results of our Company's research ✓ Uniform marketing for all customers 		In addition to providing value based on the results of our research, we will provide products and services that empower each customer's individuality based on the values of diverse customers
Brand strategies	 ✓ Over-reliance on our Company's strengths, the "product." ✓ Lack of clear brand marketing strategies 		 Through the brand management thoroughly from "customer's point of view," we will cultivate attractive brands with clear value Making the innerwear market itself attractive
Customer strategies	 Customer directory management through in-store sales associates (BA) Completing the integration of the customer data infrastructure and starting to use the data 	Medium-term	 Increasing loyalty through the use of customer data Building deep, broad, and long-term relationships with each and every customer through personalized customer experiences and improving LTV
Supply chain management	 Due to the lead time (LT) from product planning to delivery, which takes more than one year to product development, a gap between demand and production planning tends to occur 	management plan (revised)	 Building demand-linked supply chain management that can flexibly respond to changes in the market and customers
Cost structure	 ✓ High cost structure 		 Achieving an optimal cost structure thorough rigorous selection and focus
Decision making	 Various coordination tasks hinder prompt decision-making The responsibility for management strategy is not clear Partial optimization (lack of progress that requires coordination) 		 Accelerating decision making Clarifying responsibilities for business profit Increasing productivity throughout the Company by achieving overall optimization



Key Initiatives in the Medium-Term Management Plan (Revised)

After implementing cost structure reforms, we will strengthen brand power, customer loyalty, and human resources to return to growth

In order to become a new Wacoal that can respond quickly to changes in customers and markets, we will link our supply chain management to demand from the customer's point of view using digital technologies

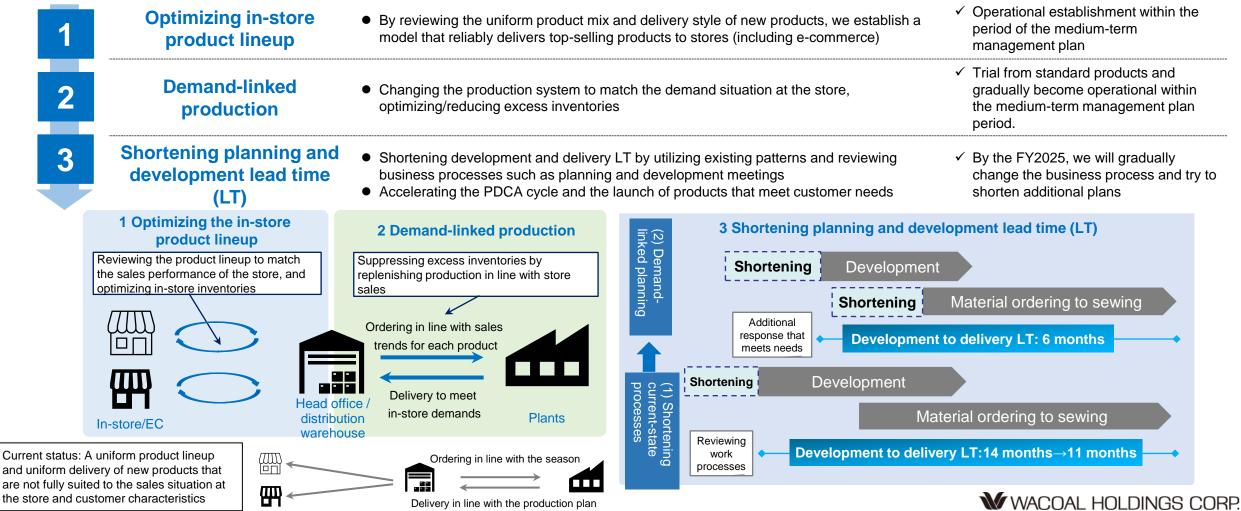
■ Initiatives in Wacoal's medium-term management plan (revised)

Business model reform Optimizing cost structure through rigorous	Supply chain management reform	 ✓ Implementing supply chain management (SCM) reform to respond swiftly to changes in customer needs and the market environment ✓ Forming SCM linked to demand from the customer's point of view using digital technologies
selection and focus Forming supply chain management that can quickly respond to changes	Cost structure reform	 ✓ Implementing a radical cost structure reform in order to restore Wacoal's basic profitability ✓ We will improve the sales profit ratio by 3 pts to 4 pts and SG&A expenses by 4 pts to 5 pts by FY2026
Executing growth strategies	Customer strategies	 ✓ Building deep, broad, and long-term relationships with each and every customer through personalized customer experiences and improving LTV. Designing every contact point with customers to make them attractive ✓ Maximizing the value of the customer experience by leveraging customer data and improving the customer journey
Strengthening brand development and customer loyalty by maximizing the value provided by leveraging our strengths and	Brand strategies	 ✓ With thorough brand management from the customer's point of view, we will develop an attractive brand with clear values and deepen the connection between the brand and customers ✓ Making the innerwear market more attractive
digital technologies	Human resource strategy	 To improve profitability as soon as possible, we will implement human resource development, organizational development, and corporate culture reform for medium-to long-term growth along with managing personnel planning Leveraging the strengths and supporting growth of each sales associate (BA)
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Business Model Reform (1) Supply Chain Management Reform

Implementing SCM reforms at Wacoal(Japan) to respond quickly to changes in customer needs and the market environment With the use of digital technology to build SCM linked to demand from the customer's point of view, thoroughly selecting and focusing to optimize the cost structure

Process for establishing supply chain management linked to demand



Reference: Progress of Supply Chain Management Reform

A demonstration experiment was conducted at six mass retailers to optimize the in-store product mix

- Maintaining the inventory status of high-selling products at stores and promoting product appeal
- ⇒Sales at participating stores (self-service stores and staffed sales staff stores) have been firm compared to the overall dealers
- Initiatives for the current fiscal year (December 2023 to March 2024)

(improving satisfaction rate and inventory turnover rate)

- ✓ Based on the results of inspections, appropriate in-store inventory operations will be established for demonstration project customers,
- ✓ Starting demonstration experiments with other dealers

2. Building a foundation that produces continuous results

Shortening replenishment LT

(optimizing product mix and shortening replenishment LT)

- \checkmark Reviewing the product mix to focus on stores' top-selling products
- Shortening replenishment LT to stores (demonstration experiment of shortening LT production)
- Shortening product-planning LT and responding to additional production (from 25SS)

■ Initiatives for the next fiscal year (April 2024 to March 2025)

3. Expanding the scope of initiatives for each theme ≒Increasing results of initiatives (improving satisfaction rate, inventory turnover rate, and

sales increasing)



Business Model Reform (2) Cost Structure Reform

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In order to restore Wacoal(Japan)'s basic profitability, a radical cost structure reform will be implemented. Setting reduction target to ¥ 7bn. We plan to improve the sales profit ratio by 3 pts to 4 pts and SG&A expenses by 4 pts to 5 pts by FY2026 (compared to FY2023).

Implemented items	Specific activities	Implementation timing	Effects		
Brand focus and selection	 Reducing losses on returns and discounting by aggregating product numbers, etc. (Reducing production lines by approx. 40% and the number of product number by more than 10%) Reviewing sales price setting 	 Aggregating production lines will start at 24AW and be completed during FY2025 	¥ 1.9 billion	Based on the effects results of growth stra	for the FY2026 business plan of cost structure reforms and the tegies, the revenue levels of ¥ 94 billion
Reducing production costs	 Improving inspection process efficiency Reducing man-hours by aggregating product numbers, etc. 	 Will be completed by FY2025 	¥ 0.6 billion		f ¥ 6 billion(6.4%) have been set as vised medium-term management plan
Reducing production and material costs	 Reviewing the production system Aggregating materials and master colors 	 Will be completed by FY2025 	¥ 0.4 billion	Cost of	Improving sales profit
Improving the profit and loss of stores	 Reviewing the terms and conditions of business with business partners Withdrawing stores that are in the red (up to 32 stores) Optimizing personnel in order to improve productivity 	• Considering the withdrawal from stores that are in the red and those that are not expected to revise transaction terms during FY2024	¥ 0.9 billion	f sales FY2026 ¥	Sales profit ratio 56%⇒59% (Approx. 3pt improvement)
Offering voluntary retirement	 Optimizing personnel in order to improve productivity 	 Will be completed by FY2024 	¥ 0.9 billion	£ 94.0	G Cost improvement SG&A expenses ratio 57%⇒53%
Optimizing other sales promotion expenses	 Optimizing expenses for IT Optimizing advertising/promotion costs 	 Will be completed by FY2025 	¥ 1.6 billion		SG&A expenses ratio 57%⇒53% (Approx. 4pt improvement)
Reducing distribution costs, etc.	 Improving distribution business profitability 	• Will be completed by FY2025	¥ 0.6 billion		6.4%
			Approx.	Sales revenue	Business profit

¥ 7.0 billion

Summary of the Growth Strategies

By leveraging Wacoal's strengths and digital capabilities to continue providing products and services that empower customers' abilities to be themselves, we will develop beloved brands, build deep, broad, and long-term relationships with customers, and achieve growth as the Wacoal

Implementing growth strategies using Wacoal's strengths and digital technologies Strengthening human capital

Channel measures corresponding to characteristics, potential, customer base, and market segments

Providing an optimal customer experience Improving LTV

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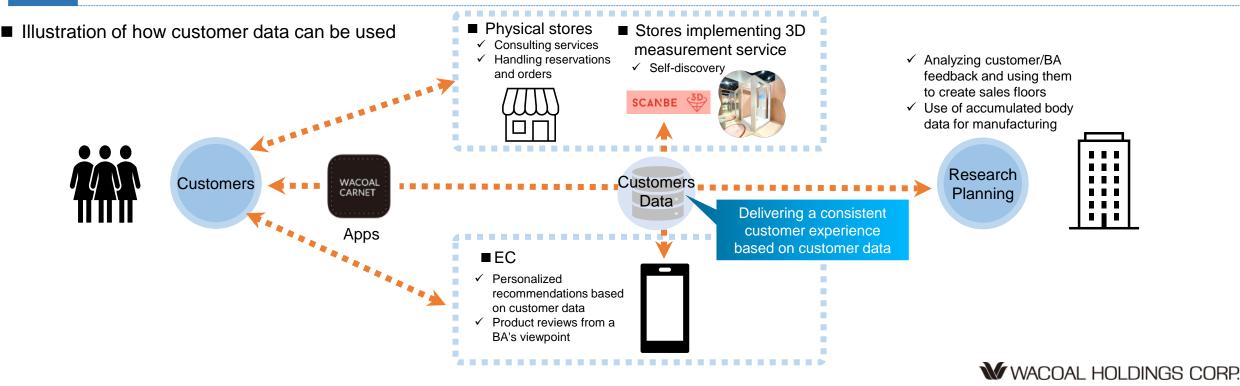
		Growth strategies		(Channel measures		Expected effects
Customer strategies	✓	Building deep, broad, and long-term relationships with each and every customer through personalized customer experiences and improving LTV	Channel portfolio		Opening a replacement store to tenants that attract many customers Expanding self-managed sales floors Acquiring new customers by strengthening other companies' EC		 ✓ Gaining and keeping loyal customers ✓ Increasing number and amount of purchases per year ✓ Increasing return purchases and new members
	√	With thorough brand management		~	Developing a new store format that addresses customer expectations		 Expanding the customer pyramid
Brand strategies		from the customer's point of view, we will develop an attractive brand with clear values	Product	✓	Product structure according to characteristics of market segments and channels		Loyal customers Existing
	~	In parallel with personnel planning management to improve profitability as	structure	√	Product expansion according to stores' top selling products		customers
Human resource strategy		soon as possible, we will implement human resource development, organizational development, and corporate culture reform for medium-to long-term growth	Customer experience	✓ ✓	Seamless customer experience between Wacoal's own EC and physical stores Personalized recommendations based on customer data		New customers Free customers

Growth Strategies (1) Customer Strategies

In order to build deep, broad, and long-term relationships with customers, we will thoroughly utilize digital technologies to provide the best customer experience for each person

Use of digital technologies

- 1. Rebuilding the value chain from the customer's point of view. Fully leveraging customer data, customer feedback, and sales associate (BA) insights
- 2. Creating consistent and highly satisfying customer experiences in physical stores and online through 3D measurement services (SCANBE) and apps (CARNET)
 - 3. Identifying the development path of loyal customers and continuously monitoring management metrics to maximize LTV



Growth Strategies (2) Brand Strategies

With thorough brand management from the "customer's point of view," we will develop an attractive brand with clear values

Developing products and services tailored to each segment to meet the diverse values of customers and empower them to be themselves.

1	Innerwear	Brand portfolio setting tailored to market segments	 By clarifying the value we provide to customers, expand the customer base targeting young and affordable customers, and providing products that meet diverse customer needs, we will develop brands with an eye on long-term connections with customers and expand LTV 	Starting from the 24 AW season product
		Rebranding Wacoal	 From a brand that creates "beauty" to a brand that creates encounters with a "new you and new possibilities." Rebranding our core brand, Wacoal, to improve its value 	FY2028 ¥ 45 billion 125% compared to FY2023 (CAGR 4.6%)
2	Other than innerwear	Expanding our "beauty, comfort, and health" business	 Expanding the beauty, comfort, and health business by utilizing our knowledge cultivated in the innerwear business Personalized services using 3D measurement systems and data Strengthening sports business such as CW-X 	FY2031 ¥ 20 billion

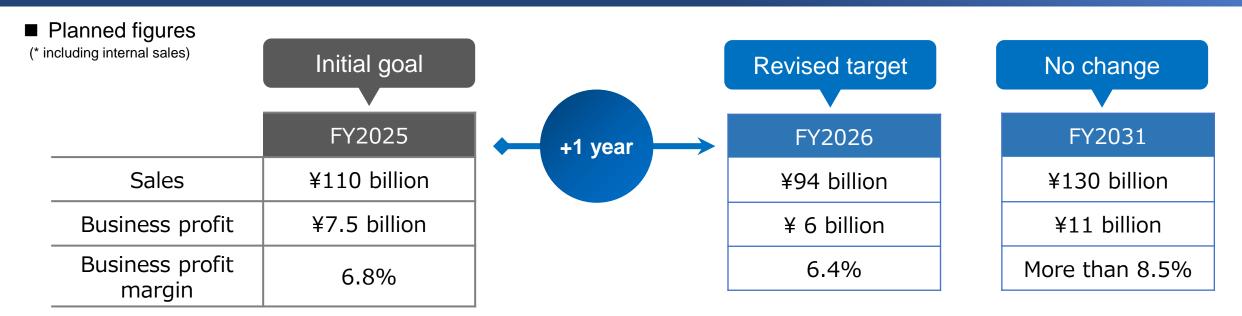
About market segments

Analyzing the market attractiveness of each segment based on the "compound annual growth rate" x "bra market size" for FY2018 to FY2022, setting market segments and developing brand strategies in line with the strengthened segments (market attractiveness of each market segment and other information not disclosed)

		group							
		15 to 19 yrs old	20 to 29 yrs old	30 to 39 yrs old	40 to 49 yrs old	50 to 59 yrs old	Age 60 and above		
	High premium		High premium						
-11	Premium								
Price	Better	Young people		Rebranded Wacoal Ser					
range	Moderate	people							
Φ	Affordable			Afford	lable				
	Cost saving								



Quantitative Targets for Wacoal



■ VISION2030 (goals to aim for in FY2031)

Market segment			Non-innerwear						
	Wacoal brand	High premium	Affordable	Young people	Seniors	Semi-order	Personalize	Conditioning	
Sales targets for FY2031		¥110 billion					¥20	¥20 billion	
CAGR (FY2023 to FY 2031)	+2.7%	+9.8%	+3.8%	+13.0%	+18.9%	+25.1%	_	+21.5%	
	EC ratio Physical stores				Self-managing	Wholesale	* Solas et colos flasro u	ikara austamar data aan	
EC ratio of innerwear (Difference between FY2023)	40% (+20pt)	60% (-20pt)	Self-managing sales of innerwear (Difference between FY2023)*		More than 60% (+10pt)	40% or less (-10pt)	be acquired and price	ed stores, in-house EC	
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Overseas Business Initiatives



Major Initiatives for Overseas Business

Assuming the situation will continue to be uncertain, such as emergence of geopolitical risks and decline in consumer confidence due to rapid inflation

Our Goals for VISION2030 (no change)

In addition to achieving growth in existing areas (UK, US, and China) and expanding brand recognition in continental Europe and India, we will transform our business structure to a high-profit structure

FY2031 Key KPIs (no change)

Sales revenue¥108 billionOperating profitability10%

- 1. Steady growth in the U.K., the U.S., and China
- 2. A bold business transformation to EC business
 - ► EC ratio 50% and higher Including customer EC, dedicated EC, and Wacoal EC sales
- 3. Developing markets with large potential for sales growth
 - Emerging areas Germany: ¥3 billion, India: ¥7 billion
- 4. Promoting the Asian headquarters system

Overseas business initiatives under the medium-term management plan (revised)

Assuming that the situation will continue to be uncertain, we will prioritize profit generation in FY2024 and FY2025 in each country while working to improve our management base and implementing growth strategies for the next medium-term management plan

Growth strategies	 1. Growing EC Expanding contact points with customers and achieving EC growth by promoting digital strategies (OMO, CRM, Asia EC platform) 2. Developing and providing new products that meet market trends Expanding contact points with new customers by developing and selling new products based on market trend analyses in China and other countries in Asia 					
Strengthening supply chain management	 (1) Optimizing production and material procurement processes in overseas business (2) Reducing manufacturing costs by reorganizing the supply system within the Group (3) Expanding the supply network outside the Company to strengthen the affordable market in China and Asia 					
Reviewing strategies for inefficient businesses	Withdrawal of LIVELY brand (IO) After considering various possibilities for future business development, we determined that it would be difficult to improve the performance of the business in the future, and decided to withdraw					

* Initiatives at major subsidiaries are explained on the following pages



Major Subsidiaries' Initiatives: Europe and the U.S

Wacoal Europe's initiatives

In addition to promoting brand strategies to meet the diverse values of customers, we will also form and promote growth strategies in regions with room for growth, such as Germany and France

Accelerating the transition to an EC-focused business model

Improving the efficiency of the Dutch warehouse, strengthening EC business outside the UK (development of Wacoal own EC, collaboration with other companies' EC)

Increase sales in continental Europe

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In addition to cultivating existing areas, we will strengthen sales activities in new areas, such as Germany, where there is significant room for growth. In addition to expanding our sales network, including EC and physical stores, we will also consider alliances and M&As with other companies to achieve growth with quality and speed

FY2026 Performance KPIs

- ✓ Sales revenue: ¥23.9 billion (CAGR: +5.6%)
- ✓ Operating profitability: ¥2.6 billion (more than 10%)
- ✓ EC ratio: 37%
 (FY2023: 31.7%)

Wacoal International's (U.S) initiatives

We will review the plan based on the current external environment. While working to grow the EC business, we will begin to review our cost structure to address the decrease in profit ratio due to increased costs

Accelerating the transition to an EC-focused business model

Achieving continuous growth in the EC business by developing new competitive compensation product groups and strengthening CRM centered on digital fitting services

Reviewing cost structure

In order to address the pressure of rising costs, we will review retail prices, promote automation of distribution operations (automatic picking, etc.), reduce procurement costs, and begin reviewing our business model to optimize our cost structure.

FY2026 Performance KPIs

- ✓ Sales revenue: ¥28.8 billion (CAGR: 3.9%)
- ✓ Operating profitability: ¥1.36 billion (5%)
- ✓ EC ratio: 50%(FY2023: 45.6%)

			Wacoal America	Wacoal America			Wacoal Europe			Areas other than those
			Wacoal Europe Total ^{*1}	North America (U.S. and Canada)		Australia	UK	France	Germany	listed on the left [∗]
S	Sales for FY2023		¥44.2 billion	¥23.5 billion	¥5.9 billion	¥1.2 billion	¥6.6 billion	¥1.1 billion	¥0.6 billion	¥5.3 billion
	EC		¥17.5 billion	¥11.4 billion	¥2.8 billion	0	¥2.4 billion	¥0.2 billion	¥0.3 billion	¥0.4 billion
	Physical s	stores	¥26.7 billion	¥12.1 billion	¥3.1 billion	¥1.2 billion	¥4.2 billion	¥0.9 billion	¥0.3 billion	¥0.9 billion
Sales	ales ratio by area ^{*1} to the total sales of Wacoal America Wacoal Europe			66%		3%	15%	2%	1%	12%
Inne	rwear marke	et size		North America (L	J.S. and Canada)	Australia	UK	France	Germany	Others
		Retail market size ⁻² EC retail market size ⁻² Wacoal Group share ⁻³ Wacoal Group share ⁻³ of EC		¥1,804.	5 billion	¥98.7 billion	¥416.8 billion	¥205.5 billion	¥351.1 billion	
10				EC retail market size ⁻² ¥194.2 billion		¥5.4 billion	¥90.8 billion	¥18.9 billion	¥31.2 billion	
In	nerwear			3.0%		2.4%	3.0%	1.1%	0.3%	-
				11.	9%	-	4.8%	2.1%	1.9%	
	Population			373 millio	on people	25 million people	67 million people	65 million people	83 million people	

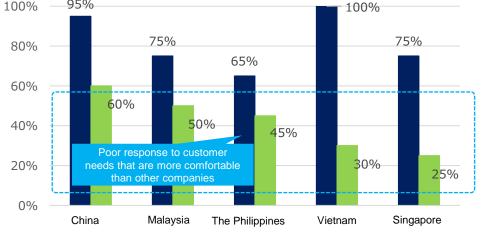
*1 Simple sum of Wacoal America and Wacoal Europe (including internal transactions) *3 Wholesale sales are calculated by substituting retail amounts *2 Source: Euro monitor materials in 2022

*4 Total export sales of Wacoal America and sales outside the areas indicated in Wacoal Europe



Major Subsidiaries' Initiatives: China and Other Countries in Asia

Initiatives in China Other countries' initiatives in Asia Cooperate among Asian subsidiaries under the Asian headquarters system. We will Through a brand strategies (product functions, prices, and promotions) that implement measures that take advantage of the strengths of our own EC and other achieve EC growth, we aim to return to sales and at the same time embark companies' EC to achieve growth on a business model reform to improve profitability > Developing products that meet customer Expanding customer contact points and FY2026 Performance KPIs FY2026 Performance KPIs needs improving LTV (Wacoal India) (1) Strengthening our ability to respond to changes in (1) Other companies' EC: Focusing on acquiring new customers ✓ Sales revenue: ¥13 billion customer purchasing behavior, needs, and product trends. by strategically strengthening cooperation with EC marketplaces Conducting purchase analysis in major EC marketplaces, (2) Wacoal own EC: We will enhance our own content, such as (CAGR: +12.4%) ✓ Sales revenue: ¥1.3 billion formulating and executing brand strategies (product membership programs, and accelerate collaboration with physical ✓ Operating profitability: ¥0.88 (CAGR: +24.1%) functions, prices, promotions), and aiming for EC growth stores (2) Developing sports and athleisure products and billion (6.8%) ✓ Operating loss: -¥0.16 billion Strengthening business in India expansion of high-end products ✓ EC ratio: 35% ✓ Domestic procurement ratio: (1) In addition to the existing premium line, new affordable > Improving management efficiency products will be developed to expand the customer base (24AW) (FY2023: 23.5%) 55% Reviewing our cost structure to improve profitability. (2) Implementation of product planning in India and improvement (FY2024: 15%) Withdrawing poorly-performing stores and reducing of domestic procurement ratio inventories * Survey period: May to June 2023 Purchase analysis in major EC marketplaces in each country Percentage of top part numbers in the EC marketplace Research method: Analyzing the Composition ratio of Wacoal characteristics of the top sales part 1. Composition ratio of non-wire bras 2. Composition ratio of the price range numbers in major EC marketplaces 95% 100% 100%





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